

Multi-Norm Range



US APPAREL & TEXTILES
— **USGROUP** —



HIGHVISIBILITY



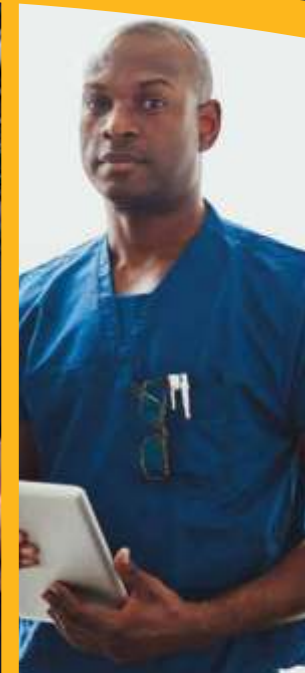
WINTERWEAR



OUTERWEAR



DENIMWORKWEAR



INSTITUTIONALWEAR



CONSTRUCTIONWEAR



FIRERETARDENT

FOLDING RULER POCKET

Bulky opening between bartacks 70-75mm

Marked with drillhole on the pattern, 5 mm from the corner.

Stitch 2 - 8mm

ca: 26,5 - 27 cm

Pocket reinforced with main fabric

Pleat in the bottom of pocket

Flap must cover the pocket opening with at least 10 mm on each side

LEFT SLEEVE

Bartack to keep the seam allowance in right position

Bartack to make a pleat

35 mm between

SIDE POCKET AND HAND THROUGH POCKET

Elastic

Side pocket

Hand through opening with hidden snap button

Bartack for bottom of side pocket

Follow the length for the hand through pocket in size chart

BACK POCKET

Flap must cover the opening 10mm on each side

DOUBLE HEM

Next fold 4 cm

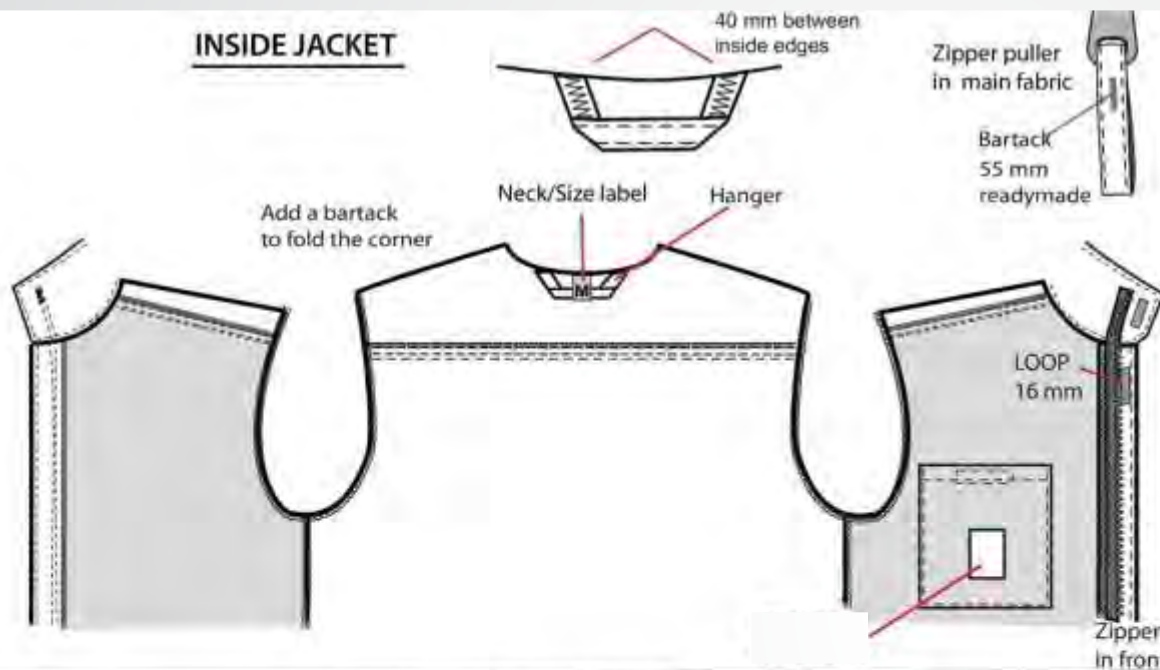
First hem use $1,5 + 2 \text{ cm} = 3,5 \text{ cm}$

Inner leg seam

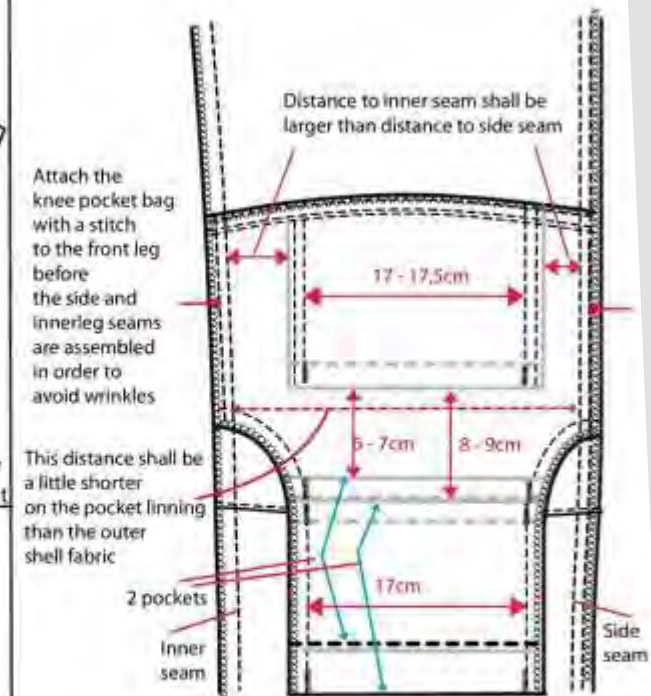
FRONT BACK
Opening around 25 mm
Attach stitching



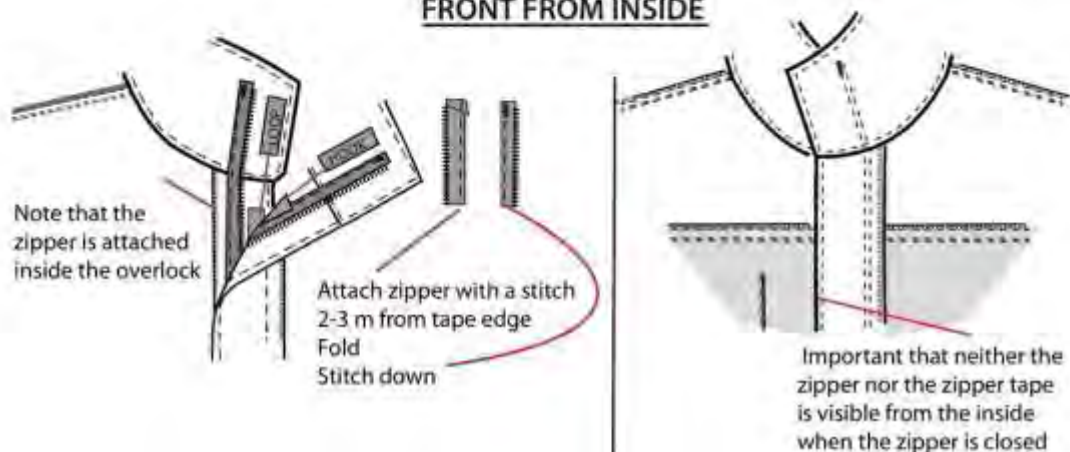
INSIDE JACKET



KNEE POCKET FROM INSIDE



FRONT FROM INSIDE



Project No

SS723

Description

Coverall with side & rule pockets

FABRIC CERTIFIED

Flame retardant:
EN ISO 11611 Class 1 A1+A2
EN ISO 11612 A1, A2, B1, C1, F1
EN ISO 14116 index 3

Anti-static:
EN ISO 1149-3

Arc resistant:
IEC 61482-1-2 class 1 (4KA)
IEC 61482+2:2018 APC=1



99% COTTON 1% ANTI-STATIC
220 GSM TWILL
AK-C/FRA220

PRINTING

PLASTIC SNAP BUTTON
FR PERMA CORE STITCHING THREAD
NYLON VELCRO
YKK COIL ZIPPER WITH DA8LH TOP & DA8 PULLER



US APPAREL & TEXTILES
USGROUP

FR + Anti-Static

Project No

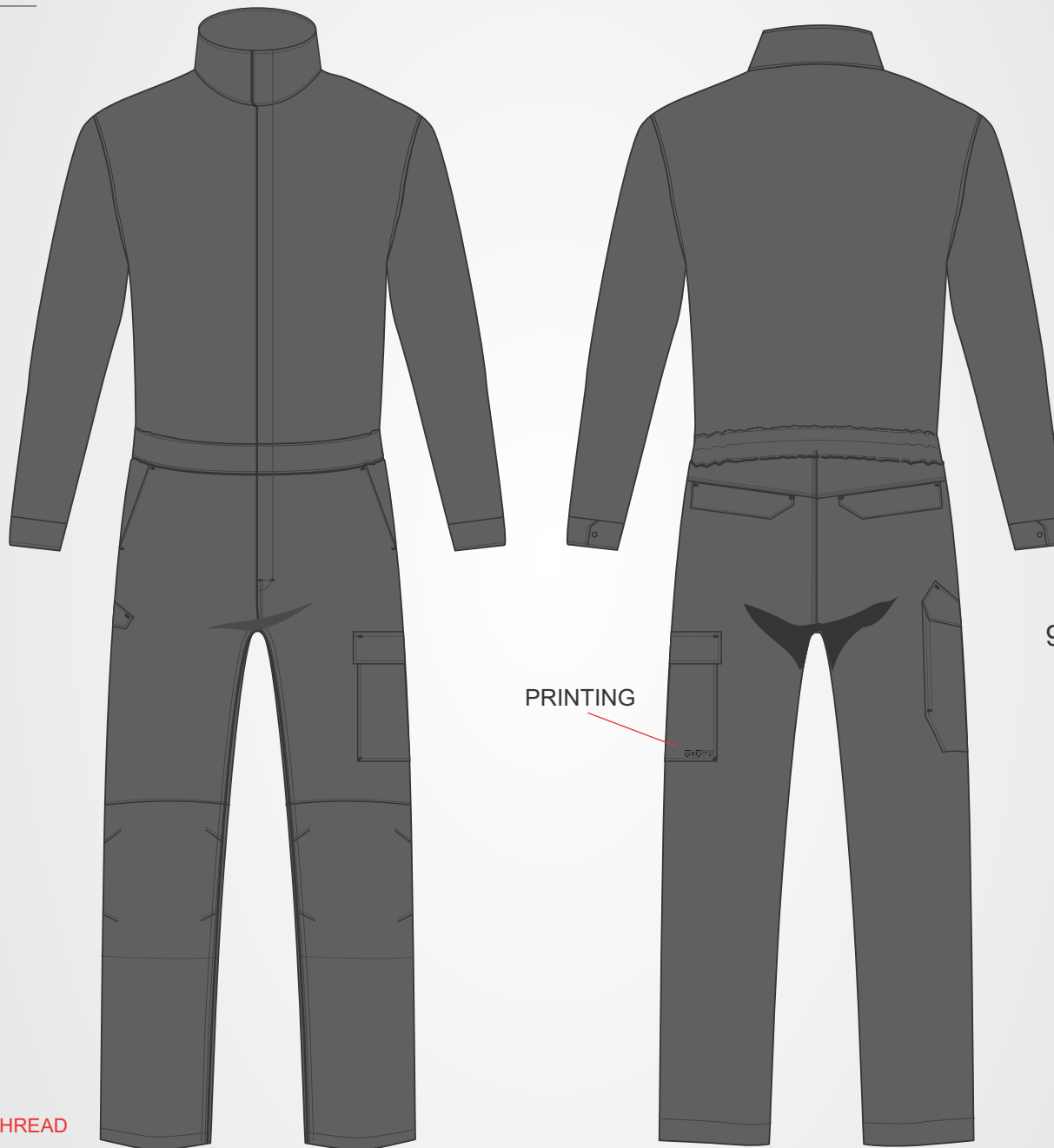
SS723

Description

Coverall with side & rule pockets

FR + Anti-Static + Chemical splash resistant
with industrial washing

PLASTIC SNAP BUTTON
FR PERMA CORE STITCHING THREAD
NYLON VELCRO
YKK COIL ZIPPER WITH DA8LH TOP & DA8 PULLER



FABRIC CERTIFIED

EN ISO 15977 (industrial wash)

Flame retardant:

EN ISO 11611 Class 1 A1+A2

EN ISO 11612 A1, A2, B1, C1, E3, F1

EN ISO 14116 index 3

Anti-static:

EN ISO 1149-3

Arc resistant:

IEC 61482-1-2 class 1 (4KA)

IEC 61482-2:2018 APC=1

Chemical splash resistant;
EN ISO 13034



99% COTTON 1% ANTI-STATIC
350 GSM Satin (BODY)
AK-C/FRA350



US APPAREL & TEXTILES

USGROUP

Project No

SS723

Description

Coverall with side & rule pockets

FR + Anti-Static + Hivis 20471
+ Chemical splash resistant



7 CM
5 CM
7 CM

FR REFLECTIVE TAPE 7 CM
PLASTIC SNAP BUTTON
FR PERMA CORE STITCHING THREAD
NYLON VELCRO
YKK COIL ZIPPER WITH DA8LH TOP & DA8 PULLER

FABRIC CERTIFIED

Flame retardant:
EN ISO 11611 Class 1 A1+A2
EN ISO 11612 A1, A2, B1, C1, E1, F1
EN ISO 14116 index 3

Anti-static:
EN ISO 1149-3

Arc resistant:
IEC 61482-1-2 class 1 (4KA)

Chemical splash resistant;
EN ISO 13034

Hi-Vis:
EN ISO 20471



80% COTTON 19% POLYESTER
1%ANTI-STATIC 320 SATIN
AK-CVC/FRA320



US APPAREL & TEXTILES
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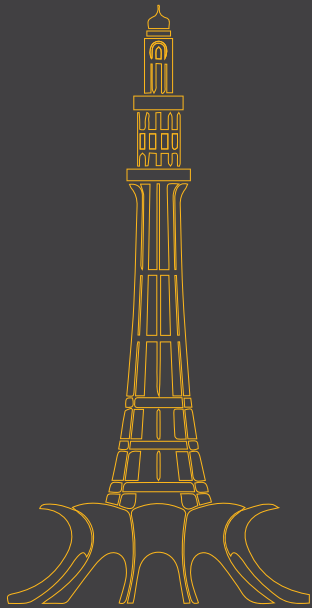
	Tolerance cm +/-	XS	S	M	L	XL	XXL	3XL	4XL	5XL	6XL
TOTAL LENGTH FMC. BACK EXCLUDED WAIST BAND	0.8	45.5	47.0	48.5	50.0	51.5	53.0	54.5	56.0	57.5	59.0
FRONT ZIPPER LENGHT	0.0	66.0	67.5	69.0	70.5	72.0	73.5	75.0	76.5	78.0	79.5
SHOULDERS <i>WIDTH</i>	0.6	47.6	48.8	50.0	51.2	52.4	53.6	55.1	56.6	58.1	59.6
HALF CHEST	1.0	53.0	55.0	57.0	61.0	65.0	69.0	73.0	77.0	81.0	85.0
STRAIGHT ARMHOLE	0.3	22.6	23.3	24.0	24.7	25.4	26.1	26.8	27.5	28.2	28.9
HALF SLEEVE MUSCLE	0.8	21.5	23.0	24.5	26.0	27.5	29.0	30.5	32.0	33.5	35.0
HALF ELBOW (AT CM 32 FROM BOTTOM)	0.6	17.6	18.8	20.0	21.2	22.4	23.6	24.8	26.0	27.2	28.4
SLEEVE LENGTH <i>LONG</i>	0.5	66.0	67.0	68.0	69.0	70.0	71.0	72.0	72.0	72.0	73.0
HALF BOTTOM SLEEVE	0.4	12.4	13.2	14.0	14.8	15.6	16.4	17.2	18.0	18.8	19.6
CUFF HEIGHT / SLEEVE HEM	0.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
COLLAR BACK HEIGHT	0.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0
FRONT NECK DEPTH	0.0	10.4	10.7	11.0	11.3	11.6	11.9	12.2	12.5	12.8	13.1
BACK NECK DEPTH	0.0	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
COLLAR LENGTH (DOWN)	0.8	48.9	50.2	51.5	52.8	54.1	55.4	56.7	58.0	59.3	60.6
COLLAR LENGTH (UP)	0.8	46.4	47.7	49.0	50.3	51.6	52.9	54.2	55.5	56.8	58.1
FRONT PLACKET WIDTH	0.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0
CHEST POCKET POSITION FROM NECK POINT	0.3	21.0	21.5	22.0	22.5	23.0	23.5	24.0	24.5	25.0	25.5
CHEST POCKET WIDTH	0.0	14.0	14.5	14.5	15.0	15.0	15.0	15.5	15.5	15.5	15.5
HALF WAIST <i>RELAXED</i>	1.0	44.0	46.0	48.0	51.0	54.0	57.0	61.0	65.0	69.0	73.0
HALF WAIST <i>STRETCH</i>	1.0	48.0	50.0	52.0	55.0	58.0	61.0	65.0	69.0	73.0	77.0
HALF HIPS	1.0	54.5	56.5	58.5	61.5	64.5	67.5	71.5	75.5	79.5	83.5
BOTTOM HEM	0.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
HALF BOTTOM OPENING	0.4	20.4	21.2	22.0	22.8	23.6	24.4	25.2	26.0	26.8	27.6
INSEAM	0.8	78.0	79.5	81.0	82.5	84.0	85.5	87.0	88.5	90.0	91.5
BACK RISE INCL. Waist/Band	0.3	45.0	45.5	46.0	46.5	47.0	47.5	48.0	48.5	49.0	49.5
FRONT RISE INCL. Waist/Band	0.3	30.0	30.5	31.0	31.5	32.0	32.5	33.0	33.5	34.0	34.5
WAIST BAND HEIGTH (FRONT)	0.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
WAIST BAND HEIGTH (BACK)	0.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
BACK POCKET WIDTH	0.0	14.5	15.0	15.0	15.0	15.5	15.5	15.5	16.0	16.0	16.5
BACK POCKET LENGTH W/O FLAP	0.0	17.0	17.5	17.5	17.5	18.0	18.0	18.0	18.5	18.5	19.0
SIDE POCKET WIDHT	0.0	17.5	18.0	18.0	18.0	18.5	18.5	18.5	19.0	19.0	19.5
SIDE POCKET LENGTH	0.0	19.5	20.0	20.0	20.0	20.5	20.5	20.5	21.0	21.0	21.5
FRONT POCKET WIDTH	0.0	16.5	17.0	17.0	17.0	17.5	17.5	17.5	18.0	18.0	18.5
FRONT POCKET LENGTH	0.0	7.5	8.0	8.0	8.0	8.5	8.5	8.5	9.0	9.0	9.5



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