# Print Heads for Viscous Fluids & Pastes



SOLUTIONS FOR YOUR EXTRUSION BASED ADDITIVE MANUFACTURING.



Fluids & pastes perfectly dosed.

					1.8 million
Technical data	vipro-HEAD 3	vipro-HEAD 5	vipro-HEAD 3/3	vipro-HEAD 5/5	
Theoretical volume flow (ml/min) <sup>(2, 4)</sup>	0.03 to 3.3	0.05 to 6.0	0.06 to 6.6	0.1 to 12.0	
Weight (g)	approx. 750	approx. 750	approx. 1100	approx. 1100	
Size (cm)	approx. 25	approx. 25	approx. 26	approx. 26	
Layer thickness (µm) <sup>(1)</sup>	approx. ≥ 100	approx.≥300	approx.≥150	approx. ≥ 300	
Dosing accuracy (%) <sup>(3)</sup>	±1	±1	±1	±1	SN 12345 SN 12345
Most used materials	Silicones Abrasive pastes Waxes Acrylates Etc.		Silicones Polyurethanes Epoxy resins Acrylates Etc.		
<ol> <li>Depends on material.</li> <li>Depends on viscosity and primary pressure.</li> <li>Volumetric dosing as absolute deviation in relation to one dispenser revolution. Depends on the viscosity of the material.</li> <li>Higher speed causes increased wear.</li> </ol>					

#### **EASY INTEGRATION INTO EXISTING 3D PRINTERS**

- Easy mounting to existing 3d printers
- Actuation via stepper motor driver signals (24 V) or Step/Direction-Signals (3.3 V/5 V)
- Control via G-Code
- Compatible with most common slicers
- Option to monitor the printing process through pressure sensors



#### **MODULAR SYSTEM**

Based on our process expertise, your system is adapted individually to your operations - including engineering and project management.

Optional heating of material and print head up to 70 °C

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# Optional additive delivery system









# Read it.

For further insight into the world of dosing technology and ViscoTec's innovative products and applications, visit our website!



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