

Calibur3[®]

TECHNICAL SPECIFICATIONS



Neutral Beam Technology[®]



INTRODUCING NEUBEAM®

The next generation of electron beam metal additive manufacturing for large stress-free components.

NeuBeam® prints parts faster, requires fewer finishing steps, all within a more stable platform than competing technologies.



Large build volume for high rate production or large part sizes



Hot part process, producing large parts that are stress free



Optimum metallurgy through adaptable cooling control, using the speed of NeuBeam



Reduced time and energy with far fewer post-processing steps required



Industrial reliability built in, providing a stable platform for production environments



Sophisticated in-process monitoring accelerating application development

TECHNICAL DATA – CALIBUR3®

Build Volume

Build Volume: 300 x 300 x 450mm

Upgradeable / Interchangeable build volumes:

- 100 x 100 x 150mm (optional material Dev kit)

Sizes stated are max part size

Bed / Part Temperature

Up to 1000°C, dependent on build volume, material, etc.

Layer Thickness

Typically 50-90 um

Spot Size

Φ150 um tungsten on axis (100 um target LaB6)

Energy Source

Electron beam, 5kW @ 60kV

Electron Source

LaB6 crystal or tungsten filament (user option) – LaB6 2025

Deflection Speed

Up to 1000m/s

Machine Dimensions

Width 3270mm x Depth 1300mm x Height 3000mm

Access Area Required

See Installation Guide

File Type

CLI file format (.cli)

Argon Consumption

610 litres / build

Air Supply

Minimum 5 bar

Machine Weight (net)

3.5 tonnes



Wayland Additive Limited

Unit 7 • Park Valley Court • Huddersfield • West Yorkshire • United Kingdom • HD4 7BH

T +44 (0) 1484 248888 • E enquiries@waylandadditive.com • [waylandadditive.com](https://www.waylandadditive.com)

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