## 下鸽集团 HUAIGE GROUP Global Company, Century HUAIGE



## HUAIGE GROUP STAGE HOISTING EQUIPMENT









#### PROFESSIONAL HOISTING TOOLS MANUFACTURER



Specializing in the research, development, production and sales services of lifting machinery equipment and ancillary products

#### HEBEI HUAIGE HOISTING MACHINERY GROUP CO..LTD

Hebei Huaige Hoisting Machinery Group Co.,Ltd. started in 1980 in Hebei, China. With over 40 years of industry experience, Huaige Group has become an outstanding hoist manufacturer specializing in the chain hoist research and development, operation and safety testing.

The company's main products including manual chain hoists, electric chain hoists and relevant rigging equipment, are specifically designed to satisfy the demanding needs and requests of the entertainment and mechanical handling market. Decades of our endeavour has contributed to an extremely performance-oriented, precise and safe range of products that see customer trust increasing exponentially all over the world.

As a membership of China Light Hoisting Machinery Association, Huaige Group has gained 45 patents and certificates includes GS certificate for Germany, CE certificate for Europe and ISO9001 certificate for international market and many other domestic certificates, which are the proofs of the high level safety and quality of our products. With an annual output of above 30,000 units, Huaige Group products have been exported to more than 50 countries and regions and helped us win reputation and credibility globally.

Huaige Group has automated assembly lines for lifting chains and motors. In addition, the company has introduced CNC center with CNC lathes to provide our customers with customized hoists made by intelligent production system. Full range of testing equipment including spectrum analyzer, fatigue tester, hardness tester, tensile testing machine and so on ensures the superior quality and safety of our products. In line with '2025 Made in China' initiative, we are working hard to contribute to manufacturing industry.

Huaige Group has been adhering to the philosophy of "Success on Integrity, Development and Customer Satisfaction" since the day it was founded. We will keep this in mind and provide every customer with reliable products and satisfactory services. In the near future, we believe Huaige will grow into a prestigious international company with its modern assembly lines, scientific management and product innovation.

## **COMPANY PROFILE**



## **CERTIFICATE OF HONOR**















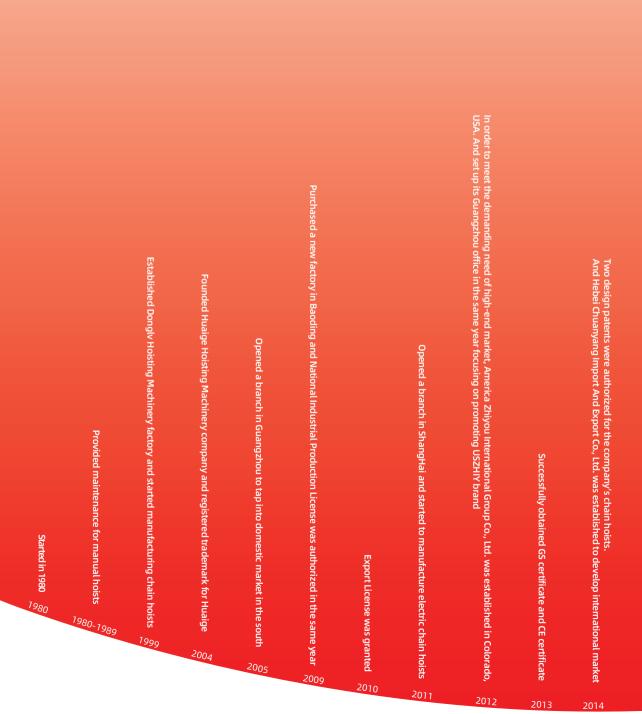


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## The development history of Huaige Group

Started in 1980, 40 years of extraordinary years, 20 years of rapid development, 15 years of Huaige brand precipitation



#### HEBEI HUAIGE HOISTING MACHINERY GROUP CO..LTD

In line with the "Made in China 2025" initiative, the company enlarged its factory by over 10,000 square meters of floor space. And introduced CNC lathes, German chain welding equipment and intelligent detecting system to improve the precision and safety of products Realized grouplization of Huaige and changed the parent company's name into Hebei Huaige Hoisting Machinery of Group Co.,Ltd as a milestone of the development of the company's overall competitivness As the member of the first batch of prestigious companies which were invited into Qingyuan Industrial Park, the company purchased 20,000 square meters of land Rated as a high-tech enterprise by Hebei Government for the number of invention patents  $\mathcal{A}$ 2018 2016

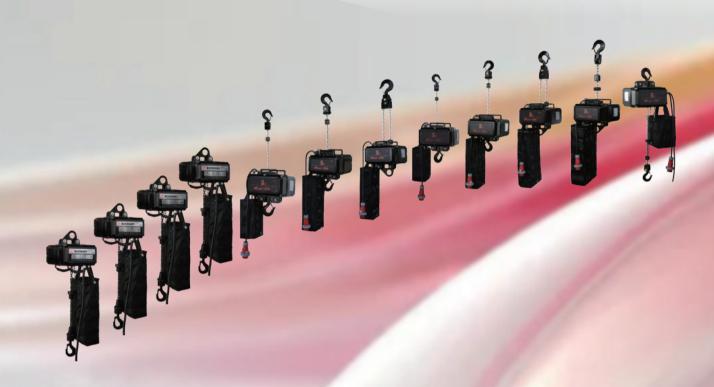
Purchased a brand-new modern office building for headquarters in Baoding

Established Huaige technology Co.,Ltd. in Guangzhou to be responsible for research and development of the technical





# SU SERIES FULL RANGE O



## There are 21 products in 5 categories in this series.

C1 SERIES		D8 SERIES		D8 PLUS SERIES
SU-GP-0.3 C		SU-0.5 D8	_ !_	SU-0.5 D8 PLUS
SU-GP-0.5 C	1 ¦	SU-1.0 D8		SU-1.0 D8 PLUS
SU-GP-0.75	C1	SU-2.0-2 D8		SU-2.0-2 D8 PLUS
SU-GP-1.0 C	1		-1	SU-2.0 D8 PLUS
	- 1		1	



## F PRODUCTS ON DISPLAY



#### **D8 LV SERIES**

SU-G-0.5 D8 LV SU-G-1.0 D8 LV

SU-G-2.0-2 D8 LV

#### **D8 PLUS LV SERIES**

SU-G-0.5 D8 PLUS LV 4

SU-G-0.5 D8 PLUS LV 16

SU-G-1.0 D8 PLUS LV 4

SU-G-1.0 D8 PLUS LV 8

SU-G-2.0 D8 PLUS LV

SU-G-2.0-2 D8 PLUS LV 2

SU-G-2.0-2 D8 PLUS LV 4





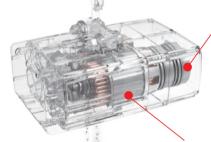


## SU SERIES STAGE ELECTRIC CHAIN HOIST

#### Leap imagination and carry stage dreams

It is a partner of dreams, a booster of art, and with its unique design and excellent performance, it makes the stage more dynamic and dreamy.

#### **Powerful kernel**



#### Ultra-quiet brakes

Meets the requirements of harsh environments.



It meets the high frequency work and is equipped with motor overheating protection device.



#### **CNC** technology enhancement

simple and elegant appearance, smooth outline contour, highlighting pefect combination of modern technology and fashion.



Optional encoder to implement digital control.



#### High-strength aluminum alloy shell

One-piece die-casting forming, corrosion resistance, no rust, good sealing. Can work in the rain.





Ultra-quiet brakes

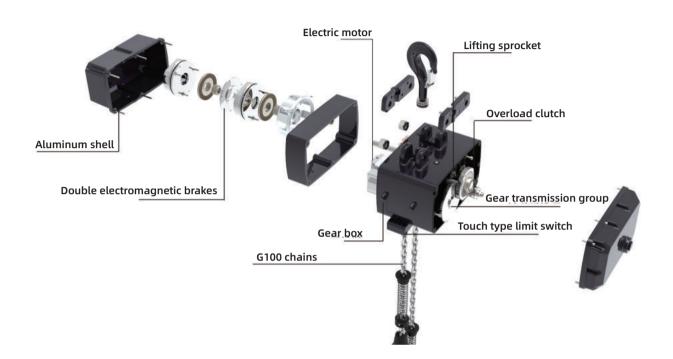


Heavy loading socket





#### PRODUCT STRUCTURE

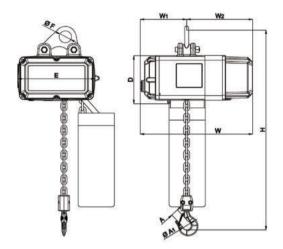


#### **TECHNICAL PARAMETERS**

Model	Capacity(kg)	Motor Power (KW)	Lifting Speed(m/min)	No.of Chain	Dia of Chain(mm)	Net Weight
SU-GP-0.3 C1	300	1.9	0-30	1	5*15	53
SU-GP-0.5 C1	500	1.9	0-19	1	7.1*21	53
SU-GP-0.75 C1	750	1.9	0-9.5	1	7.1*21	53
SU-GP-1.0 C1	1000	2.2	0-8	1	9*27	53
SU-0.5 D8	500	1.5	4	1	5*15	46
SU-1.0 D8	1000	1.5	4	1	7.1*21	48
SU-2.0-2 D8	2000	1.5	2	2	7.1*21	56
SU-0.5 D8 PLUS	500	1.5	4	1	5*15	50
SU-1.0 D8 PLUS	1000	1.5	4	1	7.1*21	53
SU-2.0-2 D8 PLUS	2000	1.5	2	2	7.1*21	60
SU-2.0 D8 PLUS	2000	2.2	4	1	9*27	54
SU-G-0.5 D8 LV	500	1.5	4	1	5*15	46
SU-G-1.0 D8 LV	1000	1.5	4	1	7.1*21	47.5
SU-G-2.0-2 D8 LV	2000	1.5	2	2	7.1*21	56
SU-G-0.5 D8 PLUS LV 4	500	1.5	4	1	5*15	50
SU-G-0.5 D8 PLUS LV 16	500	1.9	16	1	7.1*21	50
SU-G-1.0 D8 PLUS LV 4	1000	1.5	4	1	7.1*21	53
SU-G-1.0 D8 PLUS LV 8	1000	1.9	8	1	7.1*21	53
SU-G-2.0 D8 PLUS LV	2000	2.2	4	1	9*27	54
SU-G-2.0-2 D8 PLUS LV 2	2000	1.5	2	2	7.1*21	56
SU-G-2.0-2 D8 PLUS LV 4	2000	1.9	4	2	7.1*21	56

Operating Voltage: 3 phase 220v-440v (singgle phase 220v optional )

#### THE PRODUCT COMPLIES WITH THE GERMAN BGV C1 (IGVW SQP2) STANDARD

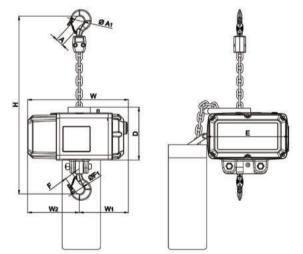




#### C1 SERIES

Model	F	Е	W	W1	W2	D	Н	Α	A1
SU-GP-0.3 C1	49	320	460	190	270	190	480	25	35
SU-GP-0.5 C1	49	320	460	190	270	190	480	25	35
SU-GP-0.75 C1	49	320	460	190	270	190	480	25	35
SU-GP-1.0 C1	49	320	460	190	270	190	480	25	35

#### THE PRODUCT COMPLIES WITH THE GERMAN BGV D8 (DGUV VORSCHRIFT 54) STANDARD





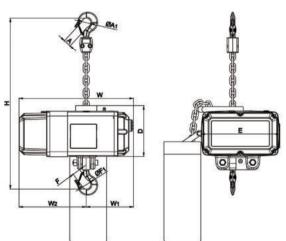
#### **D8 SERIES**

Model	F	F1	Е	W	W1	W2	D	Н	Α	A1
SU-0.5 D8	26	39.5	320	390	190	200	200	620	25	35
SU-1.0 D8	26	39.5	320	390	190	200	200	620	26	39
SU-2.0-2 D8	Ф50	/	320	390	190	200	200	590	34	48



Note: Standard suspension attached to 2T electric hoist body is lifting ring.

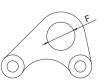
#### THE PRODUCT COMPLIES WITH THE GERMAN BGV D8+ (IGVW SQP2) STANDARD





#### **D8 PLUS SERIES**

Model	F	F1	Е	W	W1	W2	D	Н	Α	A1
SU-0.5 D8 PLUS	26	39.5	320	460	190	270	200	620	25	35
SU-1.0 D8 PLUS	26	39.5	320	460	190	270	200	620	26	39
SU-2.0-2 D8 PLUS	Ф50	/	320	460	190	270	200	590	34	48
SU-2.0 D8 PLUS	Ф50	/	320	460	190	270	200	480	34	48

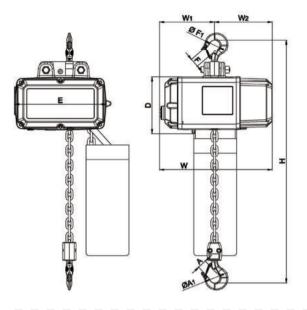


Note: Standard suspension attached to 2T electric hoist body is lifting ring.



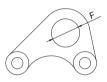
#### THE PRODUCT COMPLIES WITH THE GERMAN BGV D8 (DGUV VORSCHRIFT 54) STANDARD





#### **D8 LV SERIES**

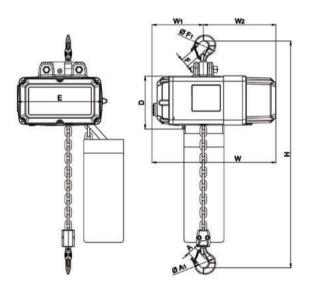
Model	F	F1	Е	W	W1	W2	D	Н	Α	A1
SU-G-0.5 D8 LV	26	39.5	320	390	190	200	190	620	25	35
SU-G-1.0 D8 LV	26	39.5	320	390	190	200	190	620	26	39
SU-G-2.0-2 D8 LV	Ф50	/	320	390	190	200	190	590	34	48



Note: Standard suspension attached to 2T electric hoist body is lifting ring.

THE PRODUCT COMPLIES WITH THE GERMAN BGV D8+ (IGVW SQP2) STANDARD





#### **D8 PLUS LV SERIES**

Model	F	F1	Е	W	W1	W2	D	Н	Α	A1
SU-G-0.5 D8 PLUS LV4	26	39.5	320	460	190	270	190	620	25	35
SU-G-0.5 D8 PLUS LV16	26	39.5	320	460	190	270	190	620	26	39
SU-G-1.0 D8 PLUS LV 4	26	39.5	320	460	190	270	190	620	26	39
SU-G-1.0 D8 PLUS LV 8	26	39.5	320	460	190	270	190	620	26	39
SU-G-2.0 D8 PLUS LV	Ф50	/	320	460	190	270	190	480	34	48
SU-G-2.0-2 D8 PLUS LV 2	Ф50	/	320	460	190	270	190	590	34	48
SU-G-2.0-2 D8 PLUS LV 4	Ф50	/	320	460	190	270	190	590	34	48



Note: Standard suspension attached to 2T electric hoist body is lifting ring.

## STAGE KING SERIES STAGE ELECTRIC CHAIN HOIST

#### Light luxury appearance, surging power

Aluminum alloy integrated shell, matte black design, light luxurious appearance, small size, adaptable to various stages, eight models for your more options.



#### **Lifting motor**

Pure copper motor coil, powerful and powerful.



When the power is cut off, it will stop immediately, so the braking safety can be guaranteed when the goods are lifted.





#### Clutch

Dry clutch friction pads are used
The clutch is integrated into the rotor shaft,
and the clutch does not slip after wearing, ensuring safety.



#### **Protection grade IP66**



s.w.L. 1000kg

Aluminum alloy integrated shell, sturdy body, compact structure, can work in the rain.

#### Helical gear transmission

Gears made of high strength alloy steel with accuracy grade 6,operating noise <60db.



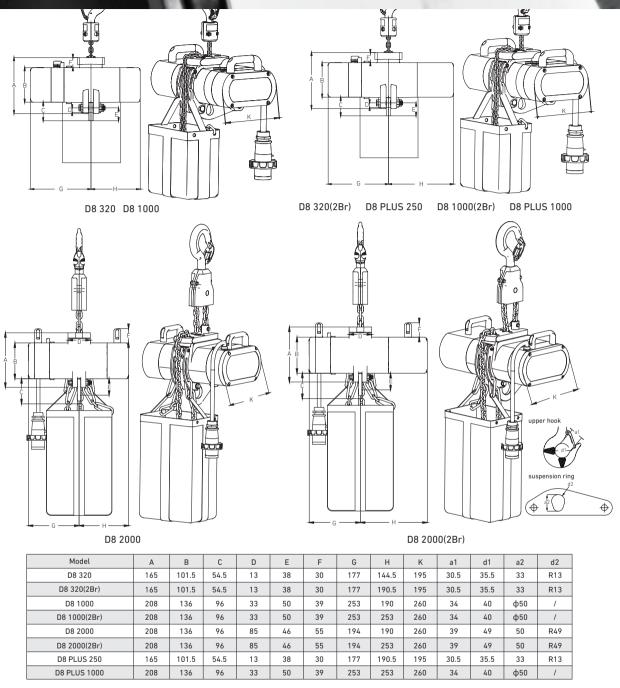


#### Small dimension and great strength

You can hold it by only one hand.Small size and light weight. A real reakthrough for previous old hoist design,greatly reducing its overall size.

D8 320 Outline dimension is only: 321.5\*195\*101.5 mm.





Model	Capacity(kg)	Motor Power (KW)	Lifting Speed(m/min)	No.of Chain	Dia of Chain(mm)	Net Weight
D8 320	320	0.22	4	1	4*12	13.5
D8 320(2Br)	320	0.22	4	1	4*12	14.5
D8 1000	1000	0.75	4	1	7.1*21	26.5
D8 1000(2Br)	1000	0.75	4	1	7.1*21	31
D8 2000	2000	0.75	4	2	7.1*21	35.5
D8 2000(2Br)	2000	0.75	4	2	7.1*21	40
D8 PLUS 250	250	0.22	4	1	4*12	14.5
D8 PLUS 1000	1000	1.1	4	1	7.4*21	31

Note: D8 320 D8 320 (2Br) D8 PLUS 250 No lifting handle

Operating Voltage: 3 phase 220v-440v (singgle phase 220v optional)

## HGA8+ SERIES STAGE ELECTRIC CHAIN HOIST

#### Worry-free load-bearing and easy lifting

HGA8+ series electric stage hoist adopts high-strength materials and advanced manufacturing technology, with a maximum load capacity of up to 3 tons, which can easily meet the needs of various stage performances.

## High quality materials + precision casting

Using high-strength aluminum alloy material, CNC machine tool processing, the body is light and strong, and the operation is stable and quiet.



#### **Lifting motor**

#### Aluminum alloy stretch shell

It has the function of heat dissipation and is suitable for high-frequency work.

#### Materials with high magnetic flux

smooth torque output, easy and stable operation even under full loading capacity.

#### New gearbox sealing technology

High-strength aluminum alloy integrated diecasting molding, CNC machine tool processing.

Enhanced sealing performance by new sealing technology.

Potential oil leakage risk is eliminated.





#### Side-out chain structure

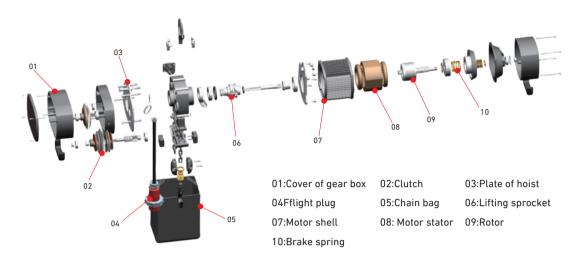
The new side-out design ensures that the chain runs quietly and smoothly.

#### **Lifting sprockets**

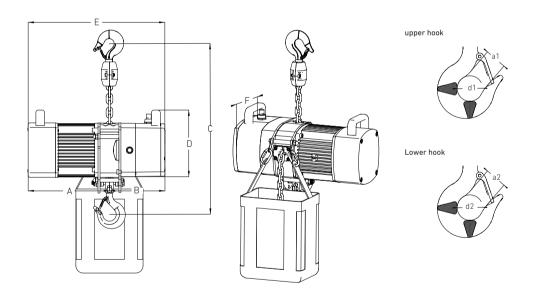
Special alloy steel forging, five chain-sockets and double-sided bearing design, smooth and quiet operation.



#### PRODUCT STRUCTURE



#### **TECHNICAL PARAMETERS**



Model	Α	В	С	D	Е	F	a1	d1	a2	d2
HGA8+ 500	242	158	480	200	410	240	30	34.5	32	40
HGA8+ 1000	190	280	600	220	470	270	33	40	33	40
HGA8+ 2000	315	315	700	300	630	350	39	48	45	59
HGA8+ 3000	315	315	750	300	630	350	50	59	50	59

Model	Capacity(kg)	Motor Power (KW)	Lifting Speed(m/min)	No.of Chain	Dia of Chain(mm)	Net Weight
HGA8+ 500	500	1.1	5	1	6.3*19	27
HGA8+ 1000	1000	1.5	4	1	7.1*21	41
HGA8+ 2000	2000	3	4	1	10*30	83
HGA8+ 3000	3000	3	4	1	11.2*34	89

Operating Voltage: 3 phase 220v-440v (singgle phase 220v optional )

## HGA8-MAX PAYLOAD MONITORING **ELECTRIC HOIST**

#### Real-time monitoring and excellent quality

The built-in weighing module is used to display real-time load-bearing data. Its loading capacity can be set indpendently.

And it will alarm when the limit is exceeded. Safe and reliable.



#### Electronic display

Real-time display of the lifting weight data.

#### Warning lights

If the set limit is exceeded, a red light will be displayed.

#### Waterproof keys

This is where you can set the max weight allowance.

#### **Weighing modules**

High-precision weighing module for accurate measurement of the weight of hoisted items.

It can be used together with load monitoring control system to achieve multi-unit linkage and control.



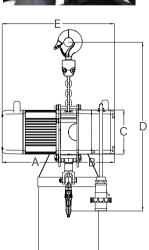


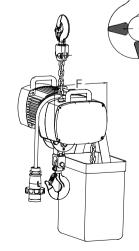


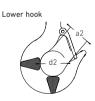
#### 45° chain guide

Upgraded guide chain structure, 45° natural angle for chain guiding channel, effectively avoid chain jamming, more secure use.

upper hook







DIMENSION (mm)										
Model	Α	В	С	D	Е	F	a1	d1	a2	d2
HGA8-MAX 1000	280	190	185	670	560	270	33	40	33	40

TECHNICAL PARAMETERS							
Model	CHAIN FALL NO.	1					
Capacity(kg) 1000		Dia of Chain(mm)	7.1*21				
Motor Power (KW) 1.5		Net Weight	45				
Lifting Speed(m/min)	4	Protection level	IP55				

Operating Voltage: 3 phase 220v-440v (singgle phase 220v optional)



## HGA9 Pro SERIES STAGE ELECTRIC CHAIN HOIST

#### Attention to detail and ingenuity

The special electric hoist for project purpose is meticulously crafted, and the point-touch type limit and rubber limit block are used to ensure the safety of the equipment operation to the greatest extent.

#### New point-touch limit switch

Greatly improved the working smoothness of the limiter prolonged its service life and increased its sensitivity.

It can effectively prevent the chain from being pulled obliquely and causing power failure of stopping the operation.

#### **Golden Power Combination**





#### High-performance motor + patented clutch

Extruded aluminum outer shell with IP55 protection grade. good heat dissipation.

Built-in clutch for electric motor idle rotating when it exceeds the rated payload capacity.

No damage to the hoist body or chains caused by overload.

#### **Rubber limit block**

Latest innovation.proper softness to protect point-touch type limit switch.

#### Lifting hooks

Forged alloy steel with anti-detaching device and 360° rotation.

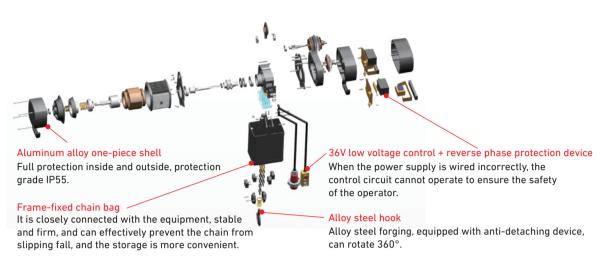
#### Helical gear transmission

Effectively reduce equipment wear, improve transmission efficiency, reduce power loss, increase product service life, and reduce noise.

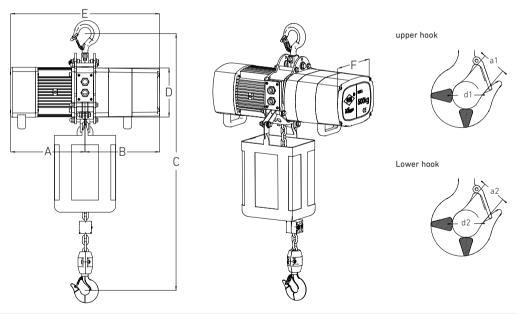




#### FLAGSHIP-LEVEL PRODUCT ARCHITECTURE



#### **TECHNICAL PARAMETERS**



Model	А	В	С	D	Е	F	a1	d1	a2	d2
HGA9 Pro 500	242	243	520	160	490	240	32	40	30	34.5
HGA9 Pro 1000	276	294	580	190	560	270	33	40	33	40
HGA9 Pro 2000	315	315	780	240	630	350	45	59	39	48
HGA9 Pro 3000	315	315	780	240	630	350	50	59	50	59

Model	Capacity(kg)	Motor Power (KW)	Lifting Speed(m/min)	No.of Chain	Dia of Chain(mm)	Net Weight
HGA9 Pro 500	500	1.1	5/6.8	1	6.3*19	32
HGA9 Pro 1000	1000	1.5	5/7	1	7.1*21	47
HGA9 Pro 2000	2000	3	6	1	10*30	88.5
HGA9 Pro 3000	3000	3	5	1	11.2*34	94

Operating Voltage: 3 phase 220v-440v (singgle phase 220v optional )

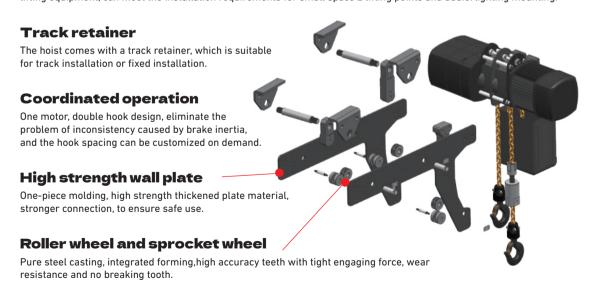


## HGA9 PRO-S DOUBLE HOOK SERIES STAGE ELECTRIC CHAIN HOIST



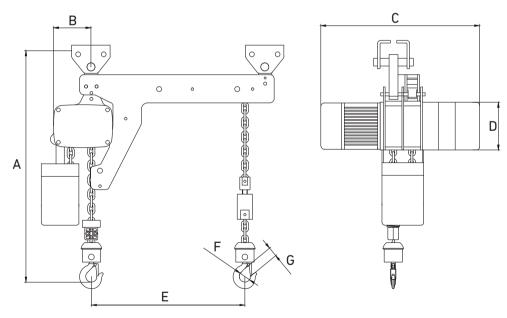
#### **Double-hook design**

It is connected to stage equipment or props through two chains and two hooks. A more balanced and stable lifting equipment, can meet the installation requirements for small space 2 lifting points and audio/lighting mounting.



### **TECHNICAL PARAMETERS**





Model	A	В	С	D	Е	F	G
HGA9 Pro-S 500	700	150	560	160	500-1300	35	25
HGA9 Pro-S 1000	800	170	640	190	500-1500	39	26
HGA9 Pro-S 2000	900	205	720	240	500-1500	49	34

Model	Capacity(kg)	Motor Power (KW)	Lifting Speed(m/min)	No.of Chain	Dia of Chain(mm)	Net Weight
HGA9 Pro-S 500	500	1.1	5/6.8	2	6.3*19	64-83
HGA9 Pro-S 1000	1000	1.5	5/7	2	7.1*21	83.5-116
HGA9 Pro-S 2000	2000	3	6	2	10*30	141-176

Operating Voltage: 3 phase 220v-440v (singgle phase 220v optional )



## EK SERIES MINI STAGE ELECTRIC CHAIN HOIST

#### Mini in size and rubust in quality

Born in the blend of lighting and sound, it interprets the great wisdom under the small body, Easy operation in small confined space. Small size and portable. No fear of challenges.

#### Small, and even smaller



It can also be used in small spaces, a good helper for efficient work, small and portable, and fearless of challenges.

#### Black body + aluminum alloy material

It satisfy most of the stage use scenarios, with a small body, beautiful appearance and easy operation.

The aluminum alloy metal shell is strong and durable, and meets the needs of low headroom.

Motor with cooling fan, Suitable for high frequency work.





#### Compact body with powerful heart

The surging power is released at the core, easy lifting, smooth operation, flexible action.

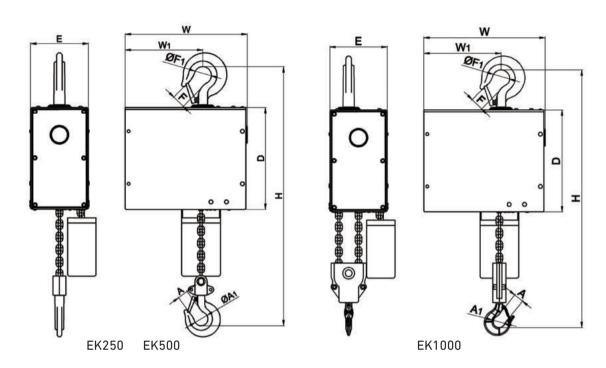
#### **Lifting sprockets**

Forged from alloy steel, it runs smoothly and has low noise, which meets the requirements of use.





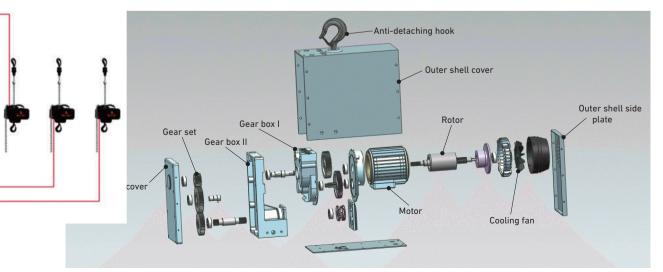
#### **TECHNICAL PARAMETERS**



Model	Е	W	W <sub>1</sub>	F1	F	D	Н	А	A1
EK 250	135	285	185	40	26	238	480	25	35
EK 500	155	330	210	40	26	285	560	25	35
EK 1000	155	330	210	40	26	285	665	26	40

odel	Capacity(kg)	Motor Power (KW)	Lifting Speed(m/min)	No.of Chain	Dia of Chain(mm)	Net Weight
( 250	250	0.51	4	1	5*15	16.8
500	500	1.3	4	1	5*15	26.6
1000	1000	1.3	2	2	5*15	29.9

Operating Voltage: single phase 220v (singgle phase 110v optional )





## HGK-C-D TOUCH SCREEN CONTROLLER



IC CABINET POWER SOURCE: SINGLE PHASE 220V THREE WIRES L+N+PE.

## HGK-C-G TOUCH SCREEN CONTROLLER





High end touch screen controller system. All control instructions are integrated in the LCD touch screen by digits display.

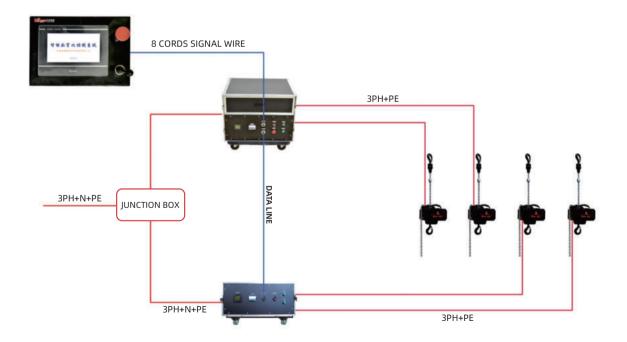
Ergonomically engineered LCD console has good appearance and is easy to operate.

Controller can operate one single or grouping electric hoists.lt can nominate each equipment or grouping equipments task purpose and edit their names.This will save your time to find the scene layout drawings.

LCD console and IC cabinet are designed seperately. Only one signal line is needed for connection. This makes operation more convienent and flexible. (thereotically the signal line length can reach up to 200 meters).

Hand-held console is equipped with joy stick handle. Push the joy stick handle up or down to control the electric hoists lifting or descending. It will restore to the middle position and stop sending signals to the operation system if no operation is needed. This makes operations controllable and safe.

Emergency stop button on the console can cut off power supply urgently to avoid accidents.



IC CABINET POWER SUPPLY: 380V -3PH+N+PE 3 PHASES 5 WIRES



## **HGK-D SYCHRONOUS GROUPING CONTROLLER**





Fixed installation for special places, Control voltage 36V.

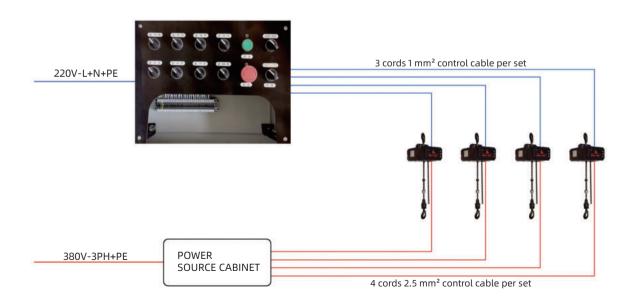
All electronic components are aging tested. Key components are imported brand.

Wall mounted cabinet.small size, adjustable electric hoist quantity to be controlled.

Jog knob, continuous motion knob are both set. More convenient.

Power supply 220V with earthing line for safety.

Wireless remote control for option.



## HGK-G SYCHRONOUS GROUPING CONTROLLER





Max 46 channel lines. Power supply 380V with earthing line for safety.

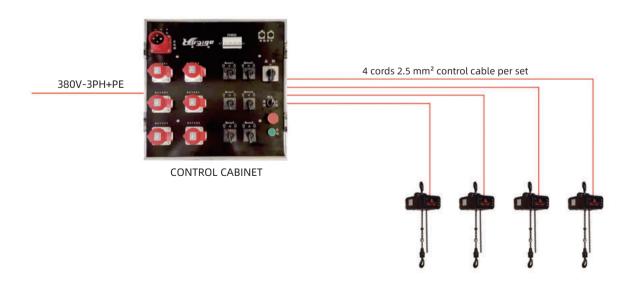
All electronic components are aging tested. Key components are imported brand.

Heavy change-over knob for each hoist power source supply. Better controllable.

Convienent tandem connection ports for lingkage motion of mutiple controllers.

Flight case design for the outer shell. Easy and convenient carrying for touring performance market.

 $\label{thm:control} \mbox{Wireless remote control for option.}$ 





## 24-WAY VERTICAL CONTROL CABINET





With 24 input and output ports, it could complete multi-channels signal collection and control, can realize one individual hoist control and multipile hoists simultaneous control.

Multipile control modes can meet various operation requirements under different scenarios.

Multipile control gears with clear and full functions. Emergency stop button for urgent fast stop operation to guarantee safety.

High quality quick-coupling flight plug, solid secure connection, steady signal transmission. Insulation material design can effectively prevent electric leakage and short circuit.

Imported-brand main components with aging tests.

Outer shell of the flight case is wear-resistant and corrosion-resistant, easy to carry and transport, suitable for tourism performance.

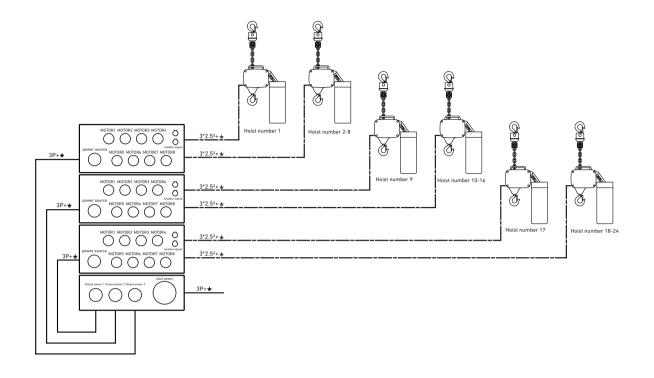
High voltage control, convenient wiring connection. One piece of high voltage control cable can complete the lifting/descending operation.



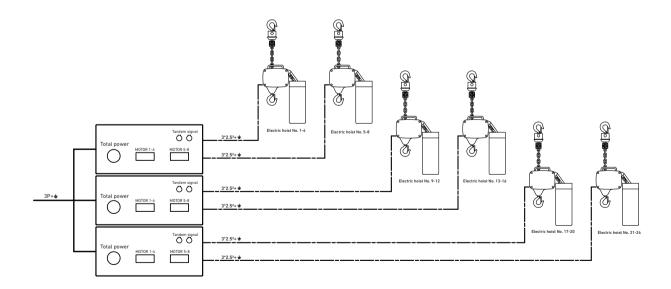


one for four /scattered tail

#### one for one / coventional



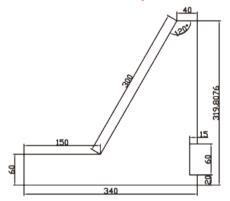
#### one for four /scattered tail

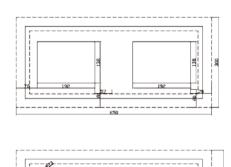


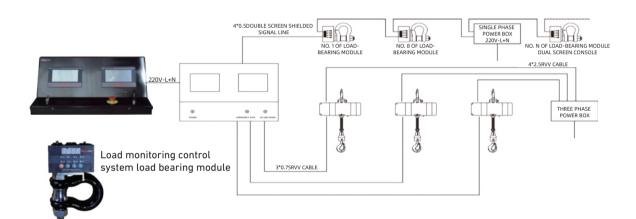


## PAYLOAD MONITORING CONTROL SYSTEM

(LOW VOLTAGE / DOUBLE SCREEN)







Dual-screen control, screen 1 displays the load monitoring, which can display the weight of each lifting point and play the role of safety observation. The operation panel is built-in, so that customers can better understand the dynamics of the lifting point.

Screen 2 is the electric hoist control display. All control options are concentrated on the LCD touch screen and displayed by digit. The controller can individually control the lifting of one or more electric hoists, and can group each point with a purpose name and a note, saving the tedious operation of finding layout drawings.

Ergonomically designed LCD console with exquisite appearance and simple operation.

The operation console and the integrated circuit cabinet are designed separately, and only one signal line is needed to connect in the middle, which increases the convenience and flexibility of operation.

The handheld console is equipped with a joystick-type operating lever. The electric hoist can only be powered on when it is pushed up or pulled down. When it is not in operation, the lever is reset to the middle position and stops sending action signals to the operating system, making the operation more controllable. and security.

The operating console is equipped with an emergency stop button, which can cut off the control system and power supply to avoid safety accidents.

The power supply of the cabinet is: 220V single three-cords system.

## PAYLOAD MONITORING CONTROL SYSTEM

(HIGH VOLTAGE/DIRECT CONTROL)



Advanced weighing module can directly and clearly display real-time loading data for each hoist through histogram.

It can implement payload monitoring transparency(normal condition: blue,lower than min payload:yellow,higherthan max payload:red). User can set up min payload data and max payload data.

Overload alarm will be recorded to check each hoist loading situation. Convinient for user's future data analysis and problem tracking.

Wired payload monitoring control system can implement mutiple-wires connection, for example: 4 channels,8 channels, 12 channels,24 channels,etc,up to 250channels through intermediate relay expansion at most.It can do group control operation to increase efficiency.

The outer shell of the flight case is easy to carry and transport meeting the requirements of tourism performance. Wear proof and corrosion resistance.

Multiple control gears, more comprehensive functions, more convenient to use, and equipped with an emergency stop button, for extreme fast stop operation.

Imported brand critical components with aging tests.

High quality flight plug can prevent electric leakage and short circuit by using earthing pin and insulation material design. Solid secure wire connection and steady signal transfering.

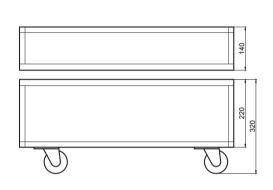
Weighing module works together with controller, through LED screen, to directly and clearly display the payload weighing data of each hoist.

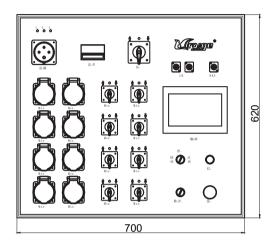
The power supply is 380V 3ph +N+PE to ensure safe operation.



#### **TECHNICAL PARAMETERS**

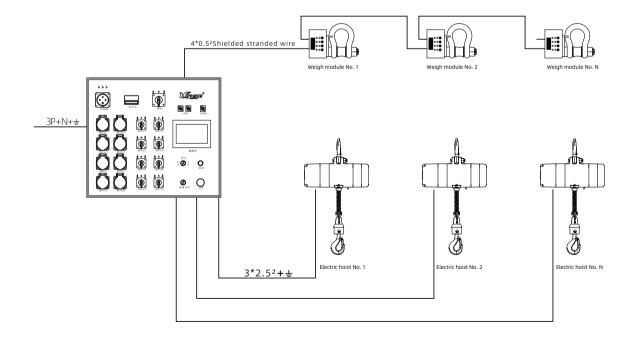
#### **Exterior Dimension Drawing**





Note: unit mm

#### Operational diagram



## **PLC CONTROL SYSTEM**







Integrated control in only one cabinet for power supply cables and signal lines.easy maintainence and commissioning. Suitable for banquet,bar and theatre performances.

Built-in high performance vector frequency converter. Steady and smooth speed adjustment for lifting and descending.

Touch screen console can execute grouping control for each hoist lifting/descending and positioning,real-time lifting height display,static point positioning,etc.

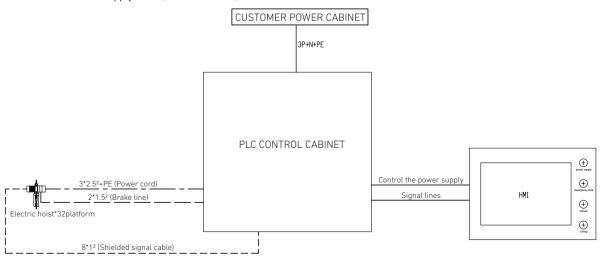
Repeated positioning accuracy ±5mm.

Touch screen console is connected with PLC master electronic control cabinet, equipped with emergency stop and rocker handle for operation.

PLC system can store different scenarized application programs,or complete continuous actions for multiple styles. It can realize required stage action effects perfectly.

Console and master cabinet are designed and produced independently. It is more safe to help operator better visualization of hoists action scenes for real-time monitoring.

Power source supply: 380V(L1+L2+L3+N+E).





#### THE INTERFACE DETAILS



The PLC programming system is mainly divided into two sections: control mode selection(01) and parameter setting(02).

#### CONTROL MODE SELECTION(01):

Includes manual operation, automatic operation, centralized control.

#### PARAMETER SETTING(02):

Includes height correction, height proportionality, speed regulation from frequency varying, and other settings.







MANUAL OPERATION

**AUTOMATIC OPERATION** 

CENTRALIZED CONTROL

#### MANUAL OPERATION

Select your desired hoist quantity according to your demand, and then operate the joystick handle to control your selected hoists for lifting/descending. Emergency stop button is served.

#### AUTOMATIC OPERATION

 $\label{prop:control} \mbox{Edit specific program to control hoist for specific actions according to your requirements.}$ 

Repeated cycle function is also served for circulation actions.

#### CENTRALIZED CONTROL

Grouping control is available. Set up height data, operate the joystick handleand then all your required hoist group will lift up to your set height.



#### HEIGHT CORRECTION

The mismatch between the actual running height of the electric hoist and the height displayed on the screen during operation.



#### HEIGHT PROPORTIONALITY

The running height of the electric hoist does not match the screen display and needs to be adjusted in this interface. It is generally used in the equipment commissioning.



#### VARIABLE FREQUENCY SPEED REGULATION

Adjust the running speed of the electric hoist.

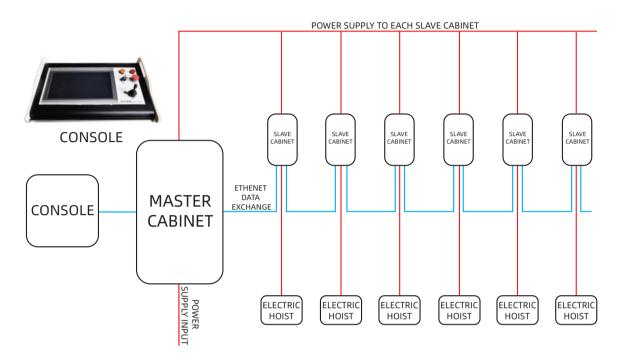


#### OTHER SETTINGS

speed deceleration in advance,quick descending and slow stopping,are all available to minimize the damage to the hoist and chains.

set up the hoist stopping tolerance range. Within this tolerance, there is no need to adjust the hoist any more.

## ETHERNET PROGRAMMABLE CONTROL SYSTEM



Integrated design for drive system and control system. One signal line and one power line can control the whole system.

Distributed electric cabinets design. Each electric hoist is equiped with one slave control cabinet. Reduce too much wiring and signal interference. Quick installation. Suitable for touring performance.

Built-in high performance vector frequency converter. Smooth speed adjustment for steady lifting and descending. Particular motion speed is adjustable.

Slave control cabinets can be mounted on the truss with the mounting support frame.

ISO standard connection ports. Plug and play without additional conversion.

Console has configuration panel and touch screen display. It can execute ramp start/stop, static point positioning, real-time display of lifting height, etc.

Repeated positioning accuracy ±1mm.

PLC master electronic control cabinet can measure the the electric hoists loading weight and monitor each hoist loading situation. If overload 120%, it will automatically cut off power supply to stop hoisting and send alert to change operation(optional).

Heavy loading connectors can transfer hoists position limit signal and encoder signals.

Max 100 meters console operation away from hoists is supported.

#### Ethenet master electronic control cabinet

5 cords plug-in connector to connect power source.Rated power supply voltage:380V(L1+L2+L3+N+PE).

CE 380V socket output. Each line 32A. Working with master control cabinet, it can complete different stage scenes like various styles, vertical lifting/descending and angles changing, etc.

32A master power source output. One power source line can support 4-6 slave electronic control cabinets. Less wiring.



## INTELLIGENT ORBIT SYSTEM



The system includes hoist lifting point, controller, power cabinet and hoist chain slider.

Users can freely and flexibly realize the desired lighting layout design through the system, realize real-time dynamic program performance and record effects through the control software.

The system can integrates the real-time operation monitoring function and the abnormal error handling function to ensure the safety of the system.

The system can be flexibly expanded, easy to install and disassemble, and realize the hanging motion control from the simplest to the most complex, perfectly execute every detail of the performance, and integrate the safe operation of thesystem with artistic creation.

Applicable Scene, TV Station, Concert, Commercial.



The Intelligent rail system can use 500kg or 1000kg electric chain hoist. The hoist chain is rigidly connected, with large load, small deformation, high positioning accuracy, simple and safe structure, and can be replaced in time when the equipment fails, and the maintenance is simple in use.

Model No: IS-1000 Capacity: 1000kg Power: 0.75KW Speed: 11m/min Volitage: 380V



# MANUAL CHAIN HOIST SERIES+ LIFTING EQUIPMENT SUPPORTING PRODUCT SERIES



#### MANUAL CHAIN HOIST SERIES

Manual chain hoists are suitable for operations in places without power supply and narrow spaces, and can be used for touring performances and fixed installations.



#### SUPPORTING PRODUCTS FOR LIFTING EQUIPMENTS

The supporting products are: beam clamps, stage webbing slings, stage wire rope slings, trolley, etc...



#### **DEDICATED FLIGHT CASE**

Customized flight case, more compact, stronger, butterfly lock design, reinforced box cover, professional manufacturing quality assurance.



## HM-A 360° CHAIN BLOCK



All parts are made of high-quality materials.

Sturdy all-metal shell.

Both the chain guide mechanism and the gear transmission mechanism have shell protection devices.

The lifting sprocket is made of hard material and finishing.

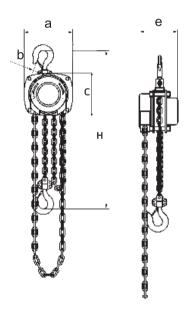
Compact size for more headroom.

Galvanized load chain.

The material of the up and down hooks are anti-aging and made of high-toughness alloy steel.



The hand chain cover can be rotated  $360^{\circ}$  to increase the operability of the chain hoist



MODEL	CAPACITY (kg)	FORCE OF FULL LOAD (N)	LIFTING HEIGHT (m)	NO.OF FALLS LOAD CHAIN	RUNNING TEST (kg)	LOAD CHAIN DIA(mm)	HAND CHAIN DIA (mm)
HM-A100	1000	305	≥6	1	1500	6	5
HM-A200	2000	360	≥6	1	3000	8	5

MODEL	DIMENSION (mm)				PACKAGE SIZE/ WOODEN BOX (mm)			LOAD CHAIN N.W.	HAND CHAIN G.W.	G.W	
MODEL	a	b	С	е	Н	L	W	Н	(kg/m)	(kg/m)	(kg)
HM-A100	180	28	160	140	360	300	215	285	0.77	0.8	14.5
HM-A200	210	34	190	160	460	320	235	280	1.36	0.9	20.5



## **HM-B STAGE CHAIN BLOCK**



Double pawl and automatic fail-safe brake device are safe and reliable.

Durable friction discs.

Equipped with a uniquely designed chain guide wheel.

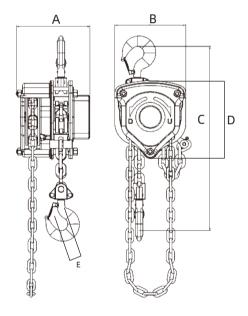
The heat-treated large plate, various gears and long and short shafts have higher strength.

Hooks and chains are quenched and tempered.

The up and down hooks are forged and have safety latch.

The surface is treated with powder paint.

Chain surface galvanized treatment.



MODEL	CAPACITY (kg)	RUNNING TEST LOAD(kg)	LIFTING HEIGHT (m)	LOAD CHAIN DIA(mm)	NO.OF FALLS LOAD CHAIN	A	DIMENSION (mm) A B C D			E	G.W (kg)
HM-B0.5	500	750	≥6	5	1	130	135	330	135	21	8.4
HM-B1.0	1000	1500	≥6	6.3	1	150	150	360	155	28	12
HM-B1.5	1500	2250	≥6	7.1	1	150	165	380	175	30	16.2
HM-B2.0	2000	3000	≥6	8	1	180	210	420	220	32	20
HM-B3.0	3000	4500	≥6	7.1	2	150	165	500	175	36	24
HM-B5.0	5000	7500	≥6	9	2	180	215	700	230	43	41

## **HM-D STAGE CHAIN BLOCK**



Double pawl and automatic fail-safe brake device are safe and reliable.

Durable friction discs.

Equipped with a uniquely designed chain guide wheel.

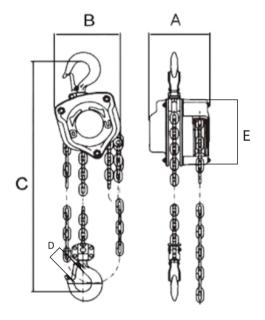
Heat-treated plates, gears, long and short shafts have higher strength

Hooks and chains are quenched and tempered.

The up and down hooks are forged and have safety latch.

The surface is treated with powder paint.

Chain surface galvanized treatment.



MODEL	CAPACITY (kg)	RUNNING TEST LOAD(kg)	LIFTING HEIGHT (m)	LOAD CHAIN DIA(mm)	NO.OF FALLS LOAD CHAIN	A	DIMENSION (n		(mm) D	E	G.W (kg)
HM-D0.5	500	750	≥6	5	1	130	135	330	135	21	8.4
HM-D1.0	1000	1500	≥6	6.3	1	150	150	360	155	28	12
HM-D1.5	1500	2250	≥6	7.1	1	150	165	380	175	30	16.2
HM-D2.0	2000	3000	≥6	8	1	180	210	420	220	32	20
HM-D3.0	3000	4500	≥6	7.1/9	2/1	150	165	500	175	36	24
HM-D5.0	5000	7500	≥6	9	2	180	215	700	230	43	41



## **HOIST TROLLEY**

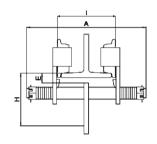


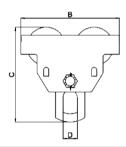
The trolley can be moved easily under load.

A locking device can also be added to realize locking after positioning, which is suitable for manual and electric hoists.

Preset long-lasting lubricating oil, sealed bearings, so that the monorail wheel has excellent mechanical properties.

It can be adjusted for different track widths and slopes.





CAPACITY	MIN.RADIUS	G.W									
(kg)	OF CURVE(m)	(kg)	А	В	С	D	Н	Е	I		
1000	1	12	283	228	216	30	136	30	90-190		
2000	1.1	22	302	258	222	32	145	30	100-190		
3000	1.3	33	345	310	300	45	170	25	110-240		

## **BEAM CLAMP**



Provides a quick and easy accessory for supporting hoist equipment and blocks, utilizing appellability the principle enables the width to have a certain adjustment range.

MODEL	I-BEAM WIDTH (mm)	Minimum cross-sectional width of I-beam (mm)	G.W (kg)
1000	75-230	75	3.8
2000	75-230	75	5
3000	80-320	80	9
5000	90-320	90	11
10000	90-320	90	18

### SOFT WEBBING SLING FEATURES



Specifications: 2000kg\*2m, 2000kg\*3m.

Using imported UV, can reduce and resist material aging.

When lifting the goods, the tensile force is evenly distributed to protect the surface of the goods from being damaged.

Moisture resistance, good heat resistance up to 80 degrees.

The material has little distortion, little loss and long service life (100% polyester yarn).

6 times safety factor.

### STAGE WIRE ROPE WEBBING SLING FEATURES



Specifications: 2000kg\*1m, 2000kg\*2m, 2000kg\*3m, 2000kg\*6m.

The slings are made of polyester and have a wire rope inside.

steel wire diameter 15mm, twines back and forth 32 times to increase flexibility while ensuring the sling strength.

The heat resistance of the sling is up to 150 °C.

The safety factor is 5 times when the load capacity is 2000kg.

The minimum bending radius is 6mm.

The openning on the surface is convenient for checking the condition of the steel wire.



## **FLIGHT CASE**

Light weight material for body construction,3 inch  $360^{\circ}$  rotatable universal wheel,easy handling.

High quality aluminum edge frame,good looking and high performance for crush/impact/corrosion resistance.

Rivet fasterning alloy corners all around, effective protection from impact.

Fanerkang metal lock, no fading, high strength and long service life.

Sunken handle design, holding comfortly and good loading capability. Well designed internal layout for bigger storage space.

Extra damping cushion material for product protection.

Flight case is designed according to product dimensions. Tight fit between the case and product.



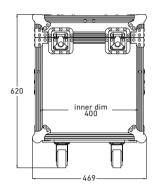
FLIGHT CASE PRODUCT MODEL	APPLICABLE PRODUCT MODELS	NET WEIGHT	CHAIN LENGTH	
	SU-0.5 D8			
SU-CASE-D	SU-2.0-2 D8	20.9	≤30	
	SU-1.0 D8			
	SU-0.5 D8 PLUS			
SU-CASE-W	SU-1.0 D8 PLUS	25.4	≤30	
50 5.52	SU-2.0-2 D8 PLUS	23.4	330	
	SU-2.0 D8 PLUS			

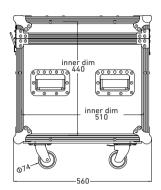


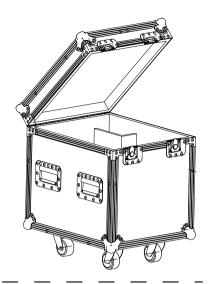
FLIGHT CASE PRODUCT MODEL	APPL	ICABLE PRODUC	T MODELS	NUMBER OF INSTALLED UNITS	NET WEIGHT	CHAIN LENGTH
SK-CASE-320-ONE	D8 320	D8 320 (2Br)	D8 PLUS 250	1	14.5	≤30
SK-CASE-320-TWO	D8 320	D8 320 (2Br)	D8 PLUS 250	2	21.1	≤30
SK-CASE-320-FOUR	D8 320	D8 320 (2Br)	D8 PLUS 250	4	32.8	≤30
SK-CASE-1000-ONE	D8 1000	D8 1000 (2Br)	D8 PLUS 1000	1	18.9	≤30
SK CASE 1000 GNE	D8 2000	D8 2000 (2Br)	/	'	10.5	200
SK-CASE-1000-TWO	D8 1000	D8 1000 (2Br)	D8 PLUS 1000	2	30.3	≤30
3.0 3.52 1000 TWO	D8 2000	D8 2000 (2Br)	/	_	30.3	_50



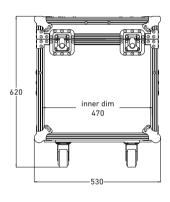
#### SU-CASE-D

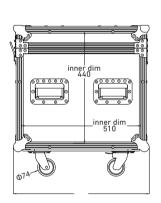


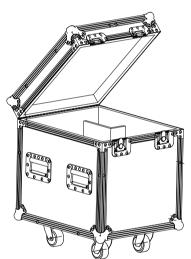




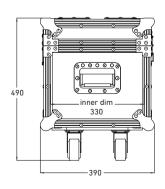
SU-CASE-W

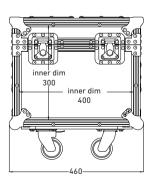


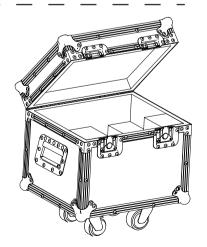




SK-CASE-320-ONE

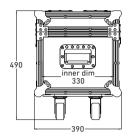


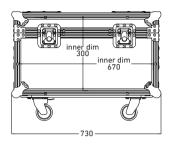


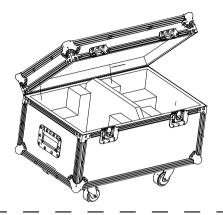




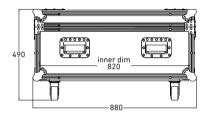
#### SK-CASE-320-TWO

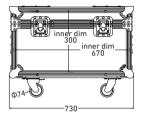


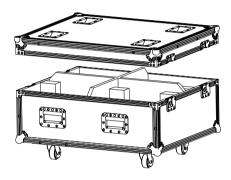




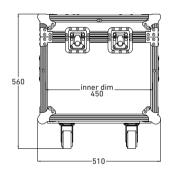
#### SK-CASE-320-FOUR

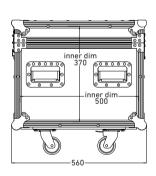


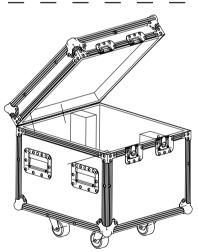




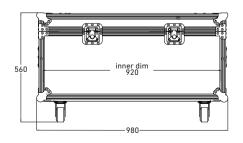
#### SK-CASE-1000-ONE

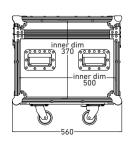






#### SK-CASE-1000-TWO







## **ENGINEERING CASES**

Huaige Group provides customers with intelligent solutions

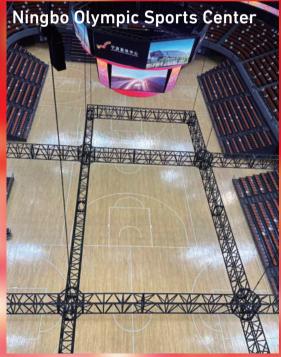




















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